Removing and installing left (driver side) heat exchanger

## Removing

- Remove the right heat exchanger (front passenger side)  $\rightarrow$  Chapter.

## **i** Note

On account of the pedal cluster, the left heat exchanger can only be removed in the direction of t the front passenger's footwell after removing the right heat exchanger on left-hand drive vehicles.

- t Removal of the right heat exchanger on right-hand drive vehicles involves taking out the left heat exchanger beforehand.
- Remove the driver's storage compartment:  $\rightarrow$  General body repairs, interior; Rep. gr.68
- Remove the entire accelerator pedal module  $\rightarrow$  Fuel system; Rep. gr.20
- Remove the left footwell vent.
- Cover the floor covering in the area beneath the heat exchanger with impermeable sheeting and absorbent paper.
- Remove the clamps -A- and -B-.
- Detach the coolant pipes -C- and -Dfrom the heat exchanger -E-.
- Slide the heat exchanger -E- towards the front passenger side (crosswise through the air conditioning unit).

## Installing

- Check the attached foam seal before installing the heat exchanger.



If not properly affixed, the seal may

t curl up on insertion of the heat exchanger in the air conditioning unit.

Cold air may flow past the heat

t exchanger if the seal is damaged or not properly fitted.

Install in reverse order, paying attention to the following:



t Always replace sealing rings.

To stop the heat exchanger sliding back into the air conditioning unit, it is

- t appropriate to insert the front passenger side heat exchanger in the air conditioning unit and to secure the holder with the bolt -C-.
- Slide the heat exchanger from the front passenger side crosswise through the air conditioning unit.



Fit the O-rings, coolant pipes and brackets in same manner as described for the right heat exchanger  $\rightarrow$  Chapter.

Before fitting the glove compartment, driver side storage compartment and

- plenum chamber cover, check the position of the sockets -C- and -D- in the coolant pipe penetration to the plenum chamber.
- Before fitting the glove compartment
- and driver side storage compartment, check the cooling system for leaks:
  → Engine, mechanics; Rep. gr.19

Perform the remaining installation operations in the same manner as

\_ operations in the same manner as described for fitting of the front passenger side heat exchanger <u>→ Chapter</u>.

