Assembly overview: Servo unit/tandem brake master cylinder Removing and installing brake servo

 → Lever off surround underneath steering column, see arrows.



- \rightarrow Unscrew cover, see arrows
- Remove the lower insulation panel.

- → Unhook the push rod -6- of the brake master cylinder.
- Fit bleeder hose and bleeder bottle to the front left brake caliper bleeder screw and open bleeder screw.
- Depress the brake pedal in order to pump out as much brake fluid as possible.
- Close front left bleeder screw.
- Remove plenum chamber cover.

V68-0708



- → Unscrew the bolt -3- attaching the brake fluid reservoir.
- Unplug the connector of the sender for the float warning indicator -2-.



- → Detach feed hose -1- for clutch master cylinder.
- On vehicles with ESP detach the suction hose => Page <u>45-35</u>

Notes:

- Protect the plenum chamber against any escaping brake fluid.
- The underside of the brake fluid reservoir engages into the brake master cylinder.
- To remove reservoir, press down locking lug and at the same time pull brake fluid reservoir out of sealing plugs.
- Remove brake fluid reservoir.
- \rightarrow Unscrew the brake pipes -3- and



close them off with dummy plugs.

- Disconnect vacuum hose 2.
- Unscrew the bolts attaching the brake servo unit -1- (Torx T45).
- Remove brake servo with brake master cylinder.

Pay special attention to the following on installation:

- Before installing brake master cylinder, clean any residual brake fluid off plenum chamber.
- Bleed brake system => Page <u>47-47</u> and clutch.

=> 5-speed Manual Gearbox 012, FWD; Repair group 30; Servicing clutch mechanism

=> 5-speed Manual Gearbox 01A, 4WD; Repair group 30; Servicing clutch mechanism

