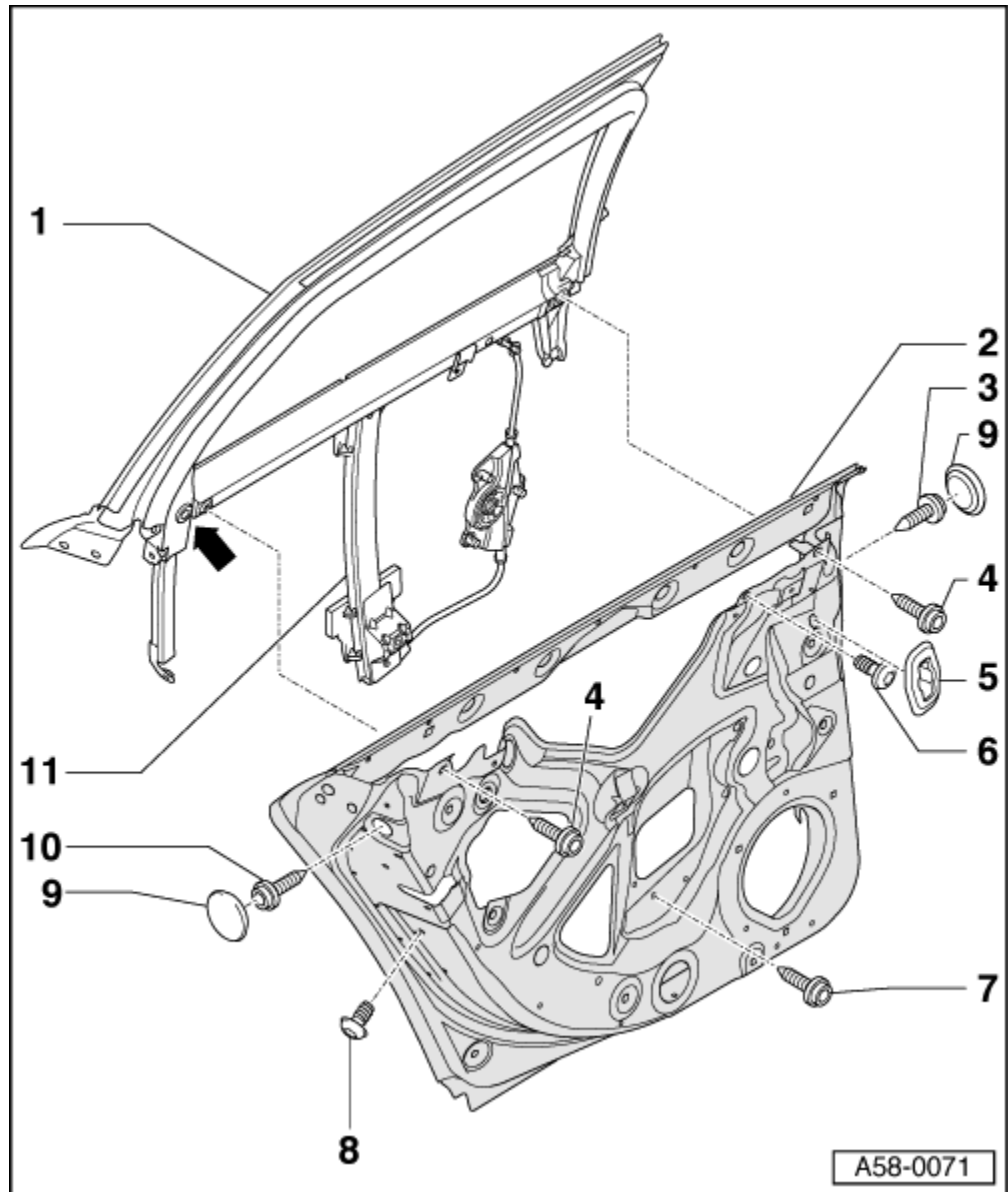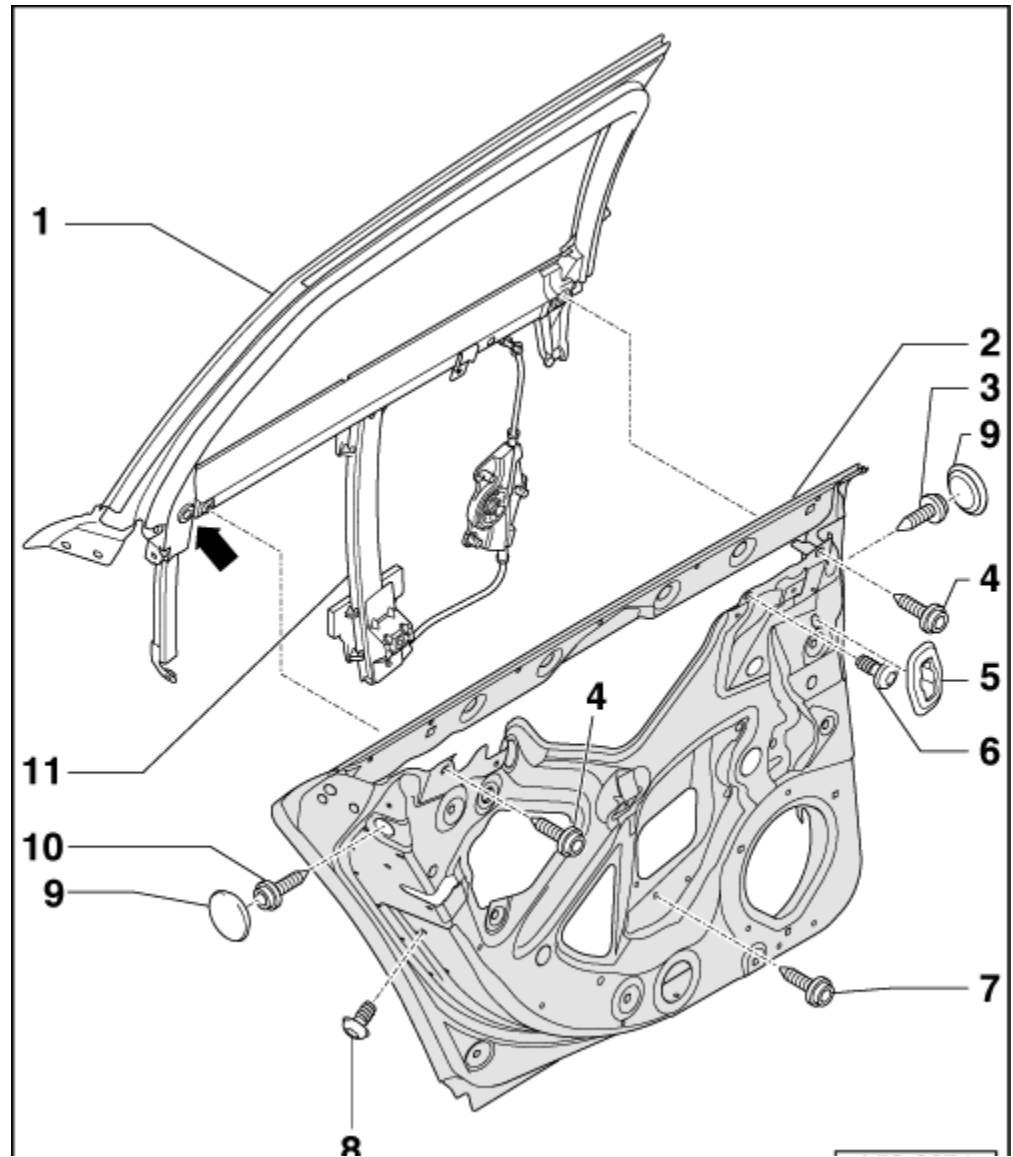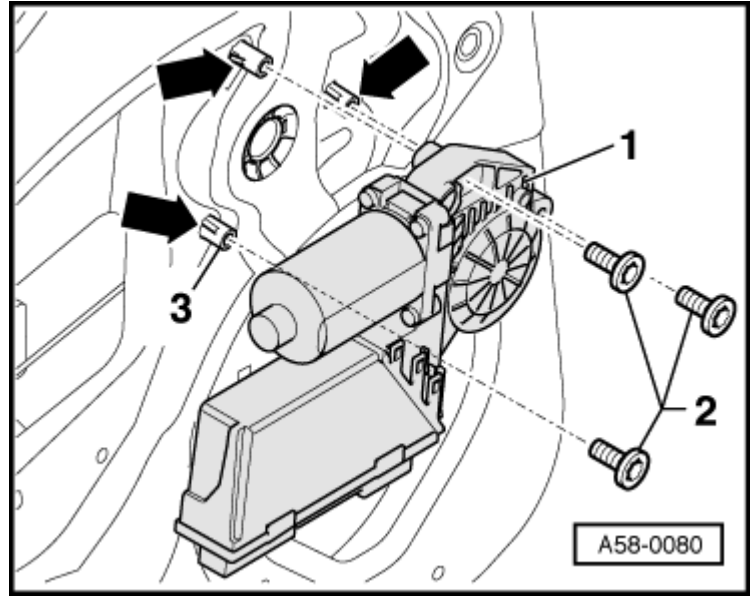## Removing and installing window frame and window lifter

1 - Window frame

- ❑ Removing:
- ❑ Remove door trim → Rep. Gr.70
- ❑ Remove window lifter motor → Fig. or manual window lifter → Fig.
- ❑ Unplug connectors.
- ❑ Screw out bolts -7- and -8-.
- ❑ Unscrew bolts -3-; -4-; -6- and -10- and lift window frame with window lifter out of door.
- ❑ Installing:
- ❑ Insert window frame and window lifter from above in door.
- ❑ Fasten upper half of door seal profile in position in top of window frame.
- ❑ Loosely screw in bolts -4- at front and rear.
- ❑ Then loosely screw in bolts in sequence -3-; -10-; -8-.

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- ❑ Hand-tighten fitted flange bolts -4-.
- ❑ Press top of window frame -1- slightly inwards.
- ❑ Tighten bolts -3- and -10- to 32 Nm.
- ❑ Tighten collared fitted bolts -4- to 32 Nm.
- ❑ Tighten bolt -8- to 10 Nm.
- ❑ Tighten securing bolt -arrow- in window frame to 32 Nm.
- ❑ Fasten lower half of door seal in position in inner door panel.
- ❑ Use bolt -7- to attach window lifter rail to inner door panel.
- ❑ Press threaded pins of window lifter drum through inner door panel until they engage → Fig.
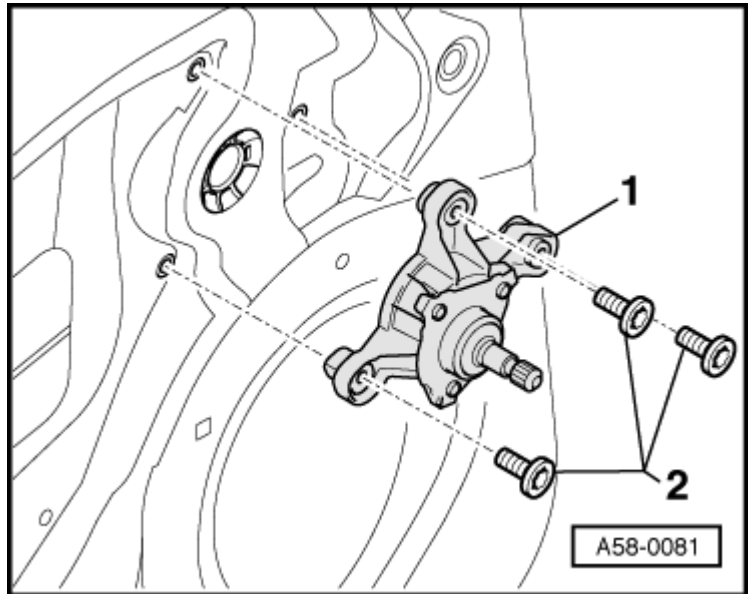
Removing and installing window lifter motor

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– To remove, unscrew bolts -2- and detach window lifter motor.

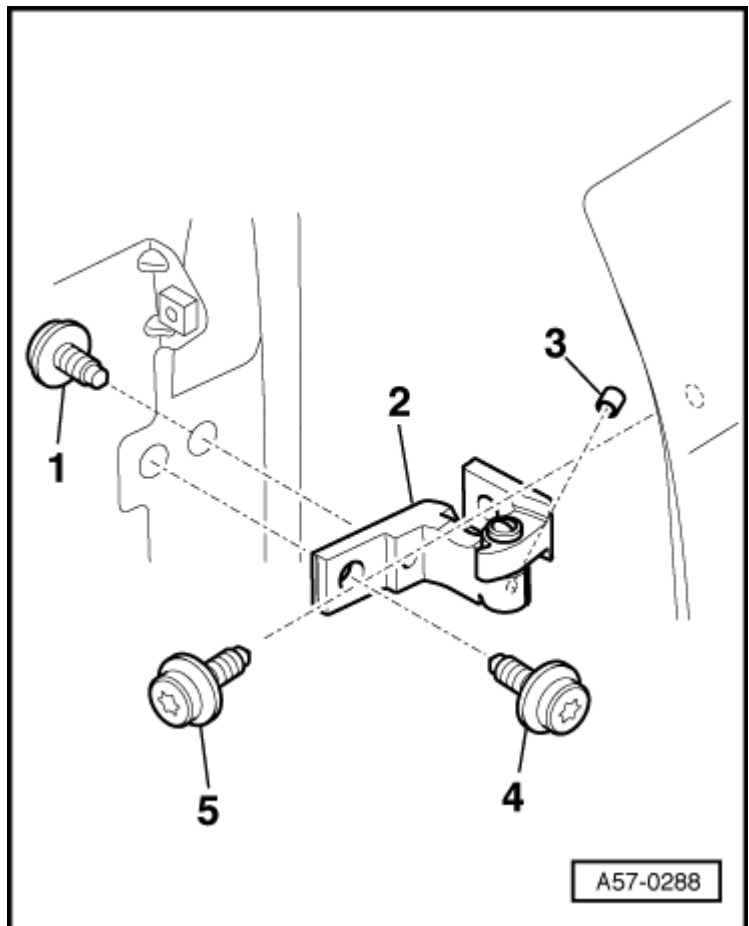– Installing window lifter motor → Chapter

Removing and installing manual window lifter

– Unscrew bolts -2- and detach manual window lifter from inner door panel.

– Installing manual window lifter → Chapter

A58-0081

Upper door hinge

– Torx bolt -T45--1- (fitted from inside vehicle) 32 Nm

– Upper door hinge -2-

– Cap -3-

– Torx bolt -T45--4- 32 Nm

– Fitted bolt -5--T45- 32 Nm

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Lower door hinge

– -B- pillar trim removed

- Torx bolts -T45--1- 32 Nm screwed to -B- pillar from inside vehicle

- Lower door hinge -2-

- Cap -3-

- Torx bolt -T45--4- 32 Nm

- Fitted bolt -T45--5- 32 Nm

- Re-grease lubrication points -arrows- at specified service intervals.

- Front door -6-

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